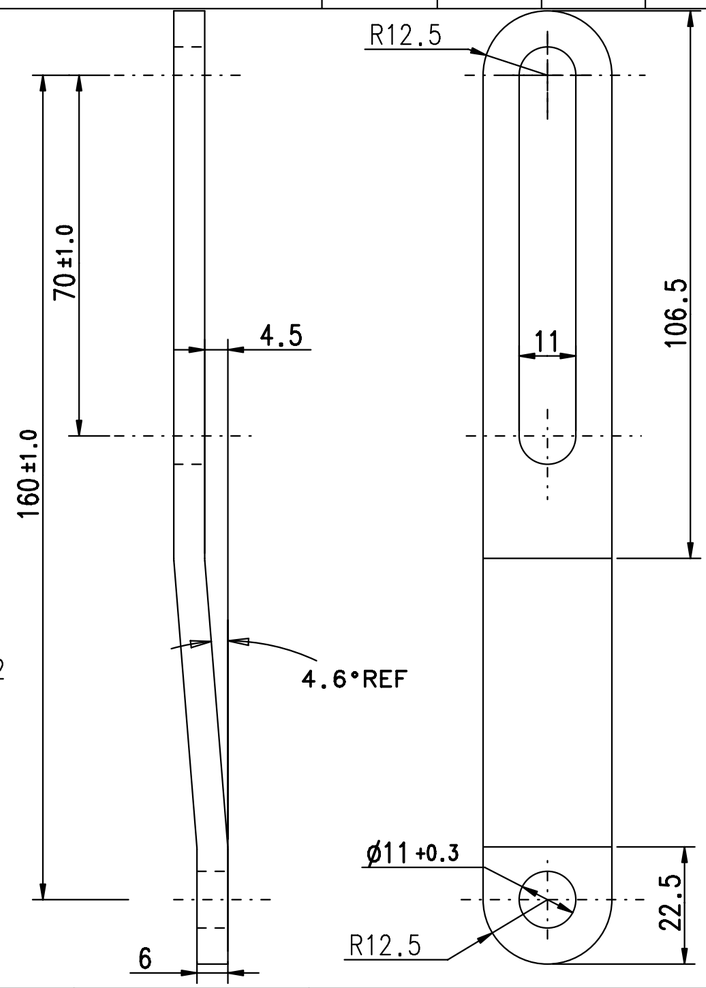
PM/ER.NO	LET	REVISIONS	DSNR	CKR	APPR	DATE

UNSPECIFIED TOLERENCES	VALUE
1. FORMING TO FORMING	
<500	±0.5
>500	±0.8
2. CD BET. HOLES	
IN ONE PLANE	±0.2
IN DIFFERENT PLANES	±0.5
3. FORM TO PIECE	±0.5
4. ANGULAR TOLERENCES	±1°
5. HOLE SIZES	+0.2/0
6. SLOT SIZES	+0.8
7. GENERAL TOLERENCES	
UPTO 300	±0.8
ABOVE 300	±1.0
8. FLANGE WIDTH	+1.0/-0.7
9. JOGGLE DEPTH	+0.3/0

NOTES ;
PRIMING TO BE DONE AS
PER PS-515 PROCESS 2.

MATERIAL :
6 mm (SWG 4) HOT ROLLED
STEEL SHEET AS PER IS-2062

OPTIONAL MATERIAL:
EN 2 B. S 1449



DWG SIZE: A4

MAHINDRA & MAHINDRA LIMITED
FARM EQUIPMENT SECTOR
KANDIVALI (EAST) MUMBAI - 400 101

UNSPECIFIED TOLERANCES ISO 2768 -1:1989

			DIMENSIONS			
LINEAR , mm		OVER	0.5	3	6	30
		UPTO	3	6	30	120
	f	FINE (X.XXX)	±0.05	±0.05	±0.1	±0.15
	m	MEDIUM (X.XX)	±0.1	±0.1	±0.2	±0.3
	c	COARSE (X.X)	±0.2	±0.3	±0.5	±0.8
	v	VERY COARSE (X.)	-	±0.5	±1	±1.5
ANGLE , deg		OVER	0	10	50	
		UPTO	10	50	120	
	f	FINE (X.XXX)	±1°	±0°30'	±0°20'	
	m	MEDIUM (X.XX)				
	c	COARSE (X.X)	±1°30'	±1°	±0°30'	
	v	VERY COARSE (X.)	±3°	±2°	±1°	

PROC. MEMO NO.	
E.R. NO.	
PART NO.	0060007792F1
PART NAME	TENSIONER BRACKET NEW 55 & NEW 65
MATERIAL.	SEE NOTE
SHEET	1 OF 1
HEAT TREATMENT	——
SCALE	1 : 1
FOR USE ON.	NEW 55 & NEW 65 ENGINE
UNIT QTY.	1

APPR.	CKR.	DSNR.	CAD ENGG.
DATE	DATE	DATE	DATE

COMPUTER GENERATED DRAWING	DO NOT CHANGE MANUALLY		ALL DIMENSIONS ARE IN MM
BREAK ALL SHARP EDGES	DO NOT SCALE	IF IN DOUBT ASK	CHECK DRAW WITH LATEST CHANGE